

2021, PETERBILT, 337

FRONT BUMPER INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

If there are any questions, call 1-855-HHTOUGH

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**

- FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
- WEAR APPROPRIATE EYE PROTECTION
- EXERCISE CARE WHEN LIFTING COMPONENTS
- USE APPROPRIATE TORQUE FOR BOLTS

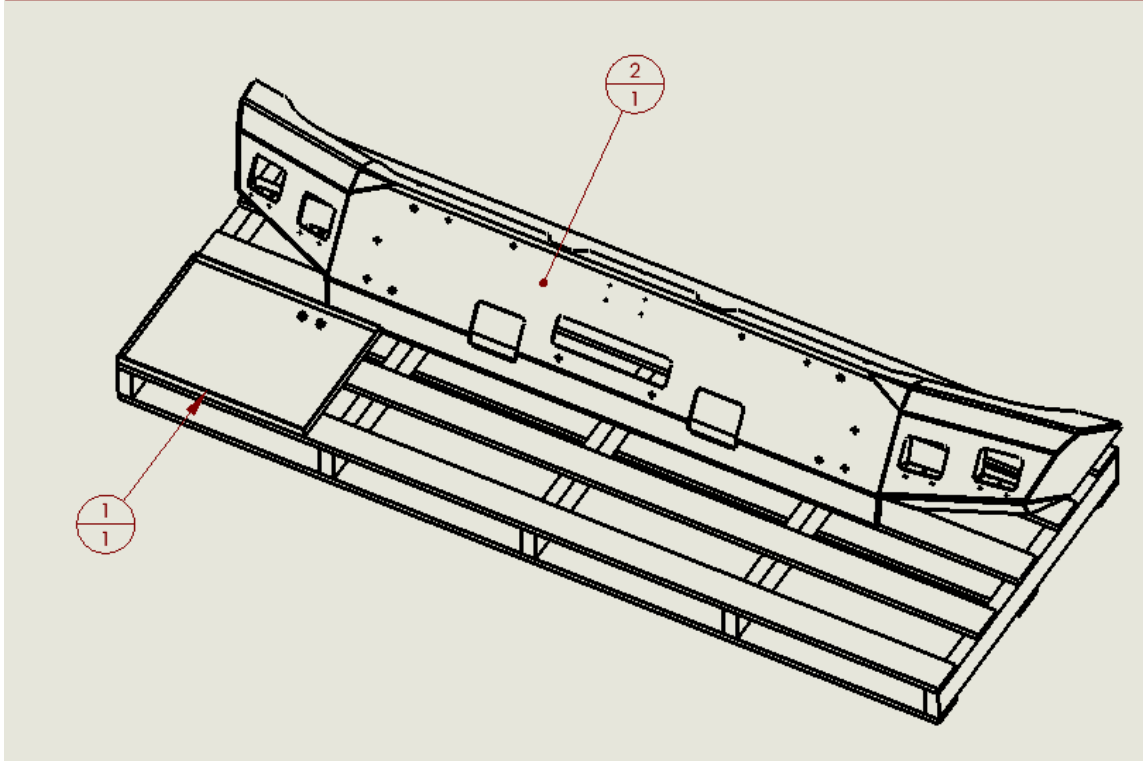
SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 8 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	14
5/16	18	29
3/8	16	47
7/16	14	78
1/2	13	119
9/16	12	169
5/8	11	230
3/4	10	380
7/8	9	600
1	8	700



I. PARTS LIST

ITEM NO.	QTY	PART NUMBER	DESCRIPTION	
1	1	60H-56-0273	INSTALL KIT #273	-
2	1	60P-56-1019	600-56-1019 POLISHED	-



REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT.

If there are any questions, call 1-855 HHTOUGH or email

HHORDERS@hammerheadarmor.com

II. TOOL LIST

1. Tool kit
2. 18mm socket
3. 18mm wrench

III. REMOVAL OF OE BUMPER

1. Using 18mm socket and wrench, remove four bolts attaching OE bumper to frame. The bolts are located behind the bumper in front of the tires. Hardware will be reused. Set bumper aside.



IV. INSTALLATION OF HAMMERHEAD BUMPER

1. Using OE hardware, attach Hammerhead bumper to OE frame mounts.



2. Slowly open hood to verify clearance of hinges and hood. The hood and bumper are very close when open. Tighten hardware at this time.



Congratulations! Your install is now complete.