

# FLIP CARGO CARRIER ASSEMBLY

## INSTRUCTIONS



## SAFETY

**Know safety, no injury. Know injury, no safety. ~Author Unknown**

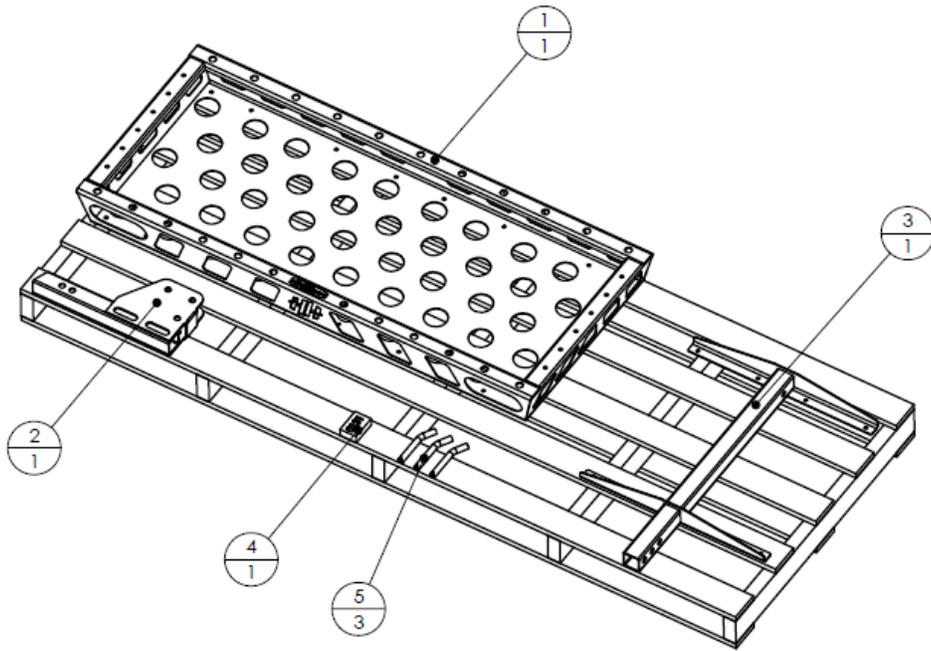
If there are any questions, call 1-855-HHTOUGH

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
  - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
  - WEAR APPROPRIATE EYE PROTECTION
  - EXERCISE CARE WHEN LIFTING COMPONENTS
  - USE APPROPRIATE TORQUE FOR BOLTS

SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466

## I. PARTS LIST



ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	601-56-4110	BASKET WELDMENT
2	1	601-56-4108	RECEIVER MOUNT
3	1	601-56-4109	BASKET MOUNT WELDMENT
4	1	60K-56-0131	HARDWARE KIT #131
5	3	315-07-0021	PIN   HITCH   5/8"X3" WITH CLIP

## II. TOOL LIST

1. Basic tool set
2. T40 torx bit
3. 9/16" socket

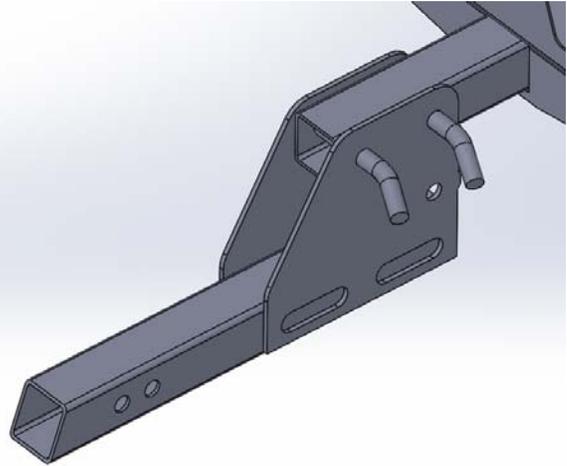
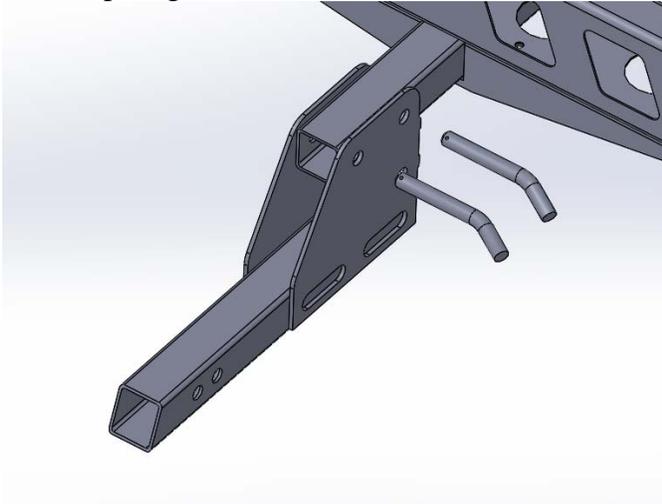
## III. ASSEMBLY

1. Unpack box and compare to list above. If anything is missing, call 1-855-HHTOUGH.
2. Using hardware from kit # 131 attach basket weldment to basket mount weldment. Insert bolts through basket into basket mount weldment. Place flat washer and nylock on bottom. Using T40 torx bit and 9/16" socket, tighten bolts to spec on page one.



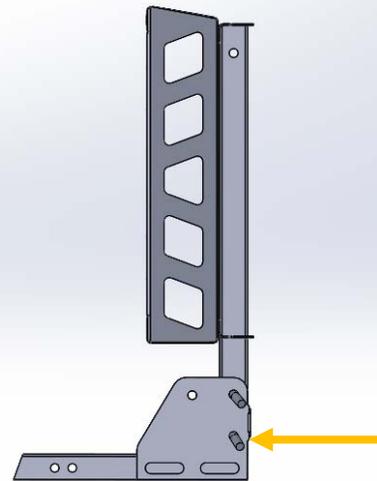
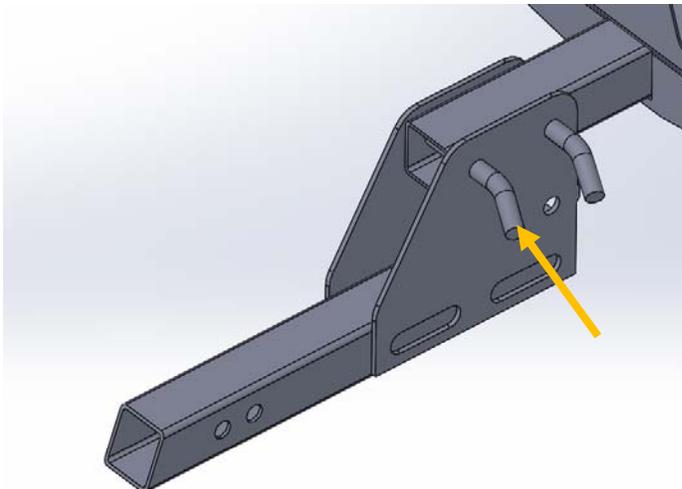


3. Attach basket and mount to receiver mount. Place the basket and mount on a table with the tube hanging off the table. Use 5/8" hitch pins to attach receiver mount to basket mount. Insert clips in pins after installed. Your flip cargo carrier is now assembled.



#### IV. FIRST TIME BASKET USAGE ON VEHICLE

1. The first time you use your cargo carrier on a vehicle you need to check for clearances. Insert the receiver mount in receiver hitch on vehicle and slide in to first hole. Insert 5/8" pin in receiver through hole in receiver mount. You need to test the flip up operation of cargo carrier at this time for vehicle clearances. Remove the pin closest to the vehicle and rotate the basket up. Watch for clearance issues while raising the carrier. Place pin in bottom hole. If there is more than three inches between vehicle and carrier, you can move receiver mount in to second hole. You want the carrier as close as possible to your vehicle while having at least an inch and a half of clearance between carrier and vehicle.



Congratulations! Your product installation is now complete.  
Thank you for your purchase.