REAR BUMPER INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

<u>READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION</u>

- FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
- WEAR APPROPRIATE EYE PROTECTION
- EXERCISE CARE WHEN LIFTING COMPONENTS
- USE APPROPRIATE TORQUE FOR BOLTS
- BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466

O SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS



I. PARTS LIST

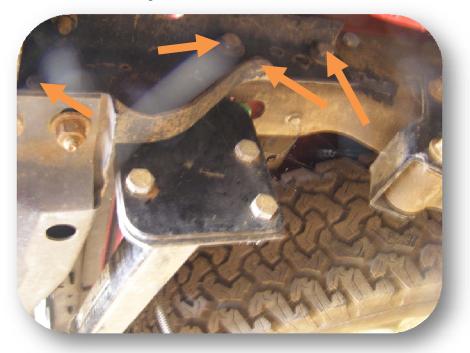
QUANTITY	PART NUMBER	DESCRIPTION
1	600-56-0112	1999-2004 CHEVROLET S-10
1	60P-56-1601	PAINTED FRAME MOUNT
1	60K-56-0004	HARDWARE PACKAGE #4

II. TOOL LIST

- 1. ³/₄" Wrench
- 2. 3/4" Socket

III. REMOVAL OF OEM BUMPER

- 1. Unplug OEM license plate lights and secure out of the way.
- 2. Using a 3/4" wrench and socket remove 4 bolts holding bumper brackets to frame of vehicle. (Both sides)See Figure 1.





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- 3. Remove OEM bumper and set aside.
- 4. Using ³/₄" Wrench and Socket remove 1 bolt to be reused later.(Both sides) See Figure 2



Figure 2



IV. INSTALLATION OF HAMMERHEAD BUMPER

1. Place frame mounts on **OUTSIDE** of frame. Use OEM hardware removed earlier and hand tighten four bolts from frame mount to frame (Both sides) See Figure 3.



Figure 3



- 2. Align HammerHead bumper to frame mounts. Shackle mounts on the bumper go on the outside of frame mounts.
- 3. Hand tighten two bolts per side from hardware kit # 4 through Hammerhead bumper shackle mounts and into the frame mount. One of these bolts will run through the OEM receiver hitch.
- 4. Align Hammerhead bumper to desired position.
- 5. Using ³/₄" socket and wrench tighten four OEM factory bolts securing frame mount to frame of vehicle. (Both sides). See Figure 4.



Figure 4

6. Using ³/₄" socket and wrench tighten two bolts from hardware kit # 4. (Both sides)



CONGRATULATIONS!!

