

2011-2014 CHEVY/GMC 2500-3500 REGULAR CAB LWB WITH BED ACCESS

RUNNING BOARD INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

If there are any questions, call 1-855-HHTOUGH

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**

- FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
- WEAR APPROPRIATE EYE PROTECTION
- EXERCISE CARE WHEN LIFTING COMPONENTS
- USE APPROPRIATE TORQUE FOR BOLTS
- BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS

- SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



Year make model

I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
1	60P-56-0331	RIGHT SIDE RUNNING BOARDS
1	60P-56-0332	LEFT SIDE RUNNING BOARDS
1	60K-56-0041	HARDWARE PACKAGE #41
2	601-56-2713	3/8" BOLT TAB WELDMENT

II. TOOL LIST

1. A good friend
2. Basic tool kit
3. 21mm socket
4. 5/8" socket

III. VEHICLE PREPARATION

1. Using 21mm socket, remove OEM cab bolts and washers on the left side of the truck. One at the front of the cab and one at the rear of the cab.

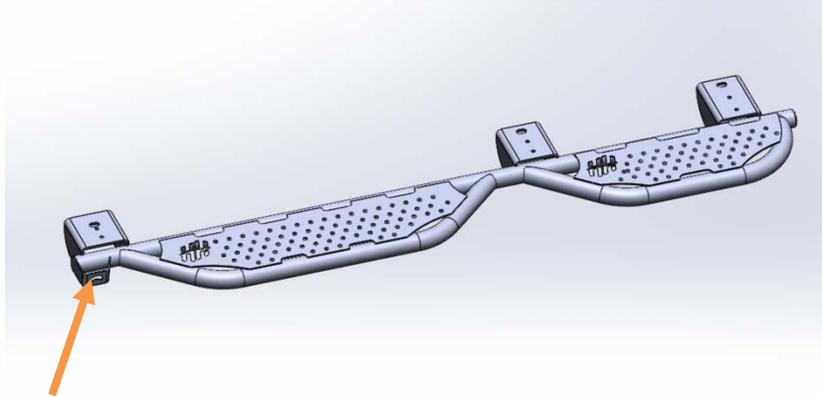




Year make model

IV. RUNNING BOARD INSTALLATION

1. Identify the left running board. It will have a bottle opener (arrow) on the left side.



(Picture is for reference only; your running boards may differ.)

2. Install 3/8" bolt tab weldment through hole in frame in front of front spring hanger. Install 3/8" push nut from hardware kit #41 over stud.



3. Have a good friend help you hold the running board's rear mount up to the bolt tab weldment you just installed. Using one 3/8" flat washer, one 3/8" lock washer, and one 3/8-16 nut, install the rear mount. Hand tighten.
4. Rotate the front of the running board up and install the two OEM cab bolts. NOTE: Place washers and rubber bushings on top of the Hammerhead running board mounts.
5. Tighten all hardware. Installation is now complete. Follow the same procedure for the right side of the vehicle.

CONGRATULATIONS!!