

2015-20XX CHEVY/GMC 2500-3500 REGULAR CAB 8' BED – BED ACCESS

RUNNING BOARD INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

If there are any questions, call 1-855-HHTOUGH

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
 - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
 - WEAR APPROPRIATE EYE PROTECTION
 - EXERCISE CARE WHEN LIFTING COMPONENTS
 - USE APPROPRIATE TORQUE FOR BOLTS
 - BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS
 - SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



2015 CHEVY/GMC 2500-3500 REG CAB 8' BED

I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
1	60P-56-0389	RIGHT RUNNING BOARDS
1	60P-56-0390	LEFT RUNNING BOARDS
1	60K-56-59	HARDWARE KIT #59
4	601-56-1446	Black 0.120" thick washer 2" diameter

II. TOOL LIST

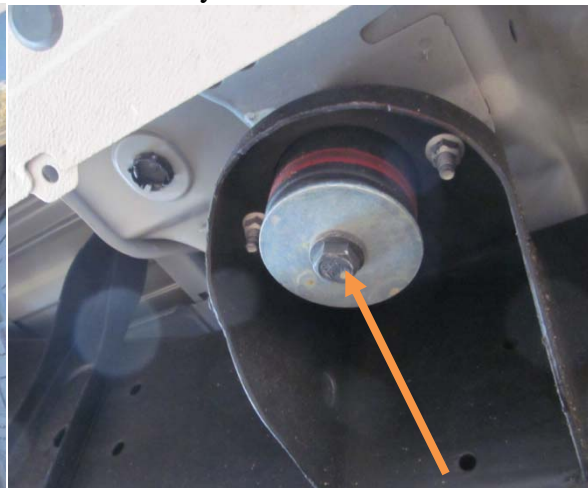
1. A good friend
2. Basic tool kit
3. 21mm socket
4. 9/16" socket
5. 9/16" wrench

III. VEHICLE PREPARATION

1. Using 21mm socket, remove two cab bolts from left side of cab.
Remove large washers from bolts. They will be reused.



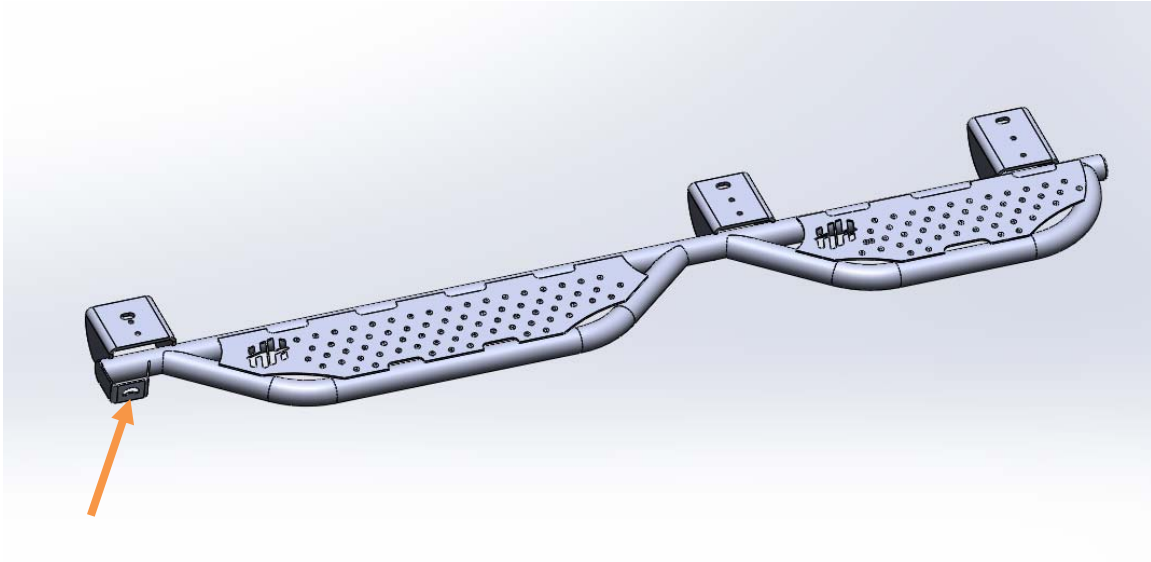
Front



Rear

IV. RUNNING BOARD INSTALLATION

1. Identify the left running board. It will have a bottle opener (arrow) on the left side.



(Picture is for reference only; your running boards may differ.)

2. Place OEM washers on top of Hammerhead running board mounts.
3. Have a good friend help you hold the running board up to the mounts.
4. Replace OEM cab bolts. Do not fully tighten.
5. Place one black 0.120" thick washer (601-56-1446) on 3/8"-16x4" bolt. Insert bolt and washer through rear mount all the way through frame. Place another black 0.120" thick washer (601-56-1446) on bolt and use 3/8"-16 lock nut on bolt. Tighten to 25 ft/lbs. Excessive torque on bolt will cause damage to frame. Tighten all hardware.
6. Installation is now complete. Follow the same procedure for the right side of the vehicle.

Congratulations! Your installation is now complete.
Thank you for your purchase.