# WINCH FAIRLEAD HOLE COVER

## INSTALLATION INSTRUCTIONS



# **SAFETY**

Know Safety, no injury. Know injury, no safety. ~Author Unknown If there are any questions, call 1-855-HHTOUGH

#### READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION

- FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
- WEAR APPROPRIATE EYE PROTECTION
- EXERCISE CARE WHEN LIFTING COMPONENTS
- USE APPROPRIATE TORQUE FOR BOLTS
- BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS



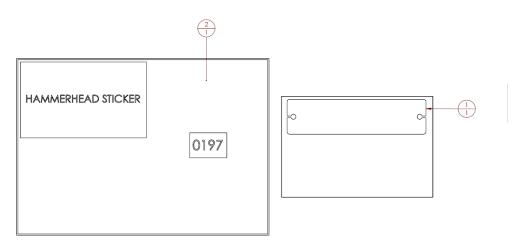
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Suggested Torque Values For Steel Grade 5 Standard Bolts					
BOLT DIAMETER	THREADS PER INCH	TORQUE			
(INCH)	TTINLADS FLN INCT	(POUND - FEET)			
1/4	20	7			
5/16	18	14			
3/8	16	25			
7/16	14	40			
1/2	13	60			
9/16	12	88			
5/8	11	120			
3/4	10	200			
7/8	9	302			
1	8	466			

Suggested Torque Values For Steel Grade 8.8 Metric Bolts					
BOLT DIAMETER	THREAD PITCH	TORQUE			
(mm)	(mm)	(POUND-FEET)			
6	1.0	7			
8	1.25	16			
10	1.5	32			
12	1.75	55			
14	2.0	88			
16	2.0	140			
18	2.5	195			
20	2.5	275			
22	2.5	375			
24	3.0	475			

# I. PARTS LIST



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ITEM NO.	Default/ QTY.	PART NUMBER	DESCRIPTION
1	1	601-56-5295	FAIRLEAD CUTOUT COVER
2	1	60H-56-0085	INSTALL KIT #85

#### REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT.

If there are any questions, call 1-855 HHTOUGH or email HHORDERS@hammerheadarmor.com

### II. TOOL LIST

- 1. Basic Tool Kit
- 2. 9/16" socket and
- 3. T45 Torx

# III. INSTALLATION

- 1. Park vehicle on level surface.
- 2. Engage parking brake.
- 3. Place the torx head bolt threw the cover and bumper with the torx head on the outside on the bumper. Use a flat washer on the inside on the bumper and the provide nylock nut. Repeat for both sides before tightening.
- 4. Tighten to suggested torque value.

**Congratulations! Your Installation is now complete.** 

Thank You for your purchase!

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