2019-20XX DODGE 2500-3500
CREW CAB - CAB LENGTH

RUNNING BOARD INSTALLATION INSTRUCTIONS

SAFETY

Know Safety, no injury. Know injury, no safety. ~Author Unknown
If there are any questions, call 1-855-HHTOUGH

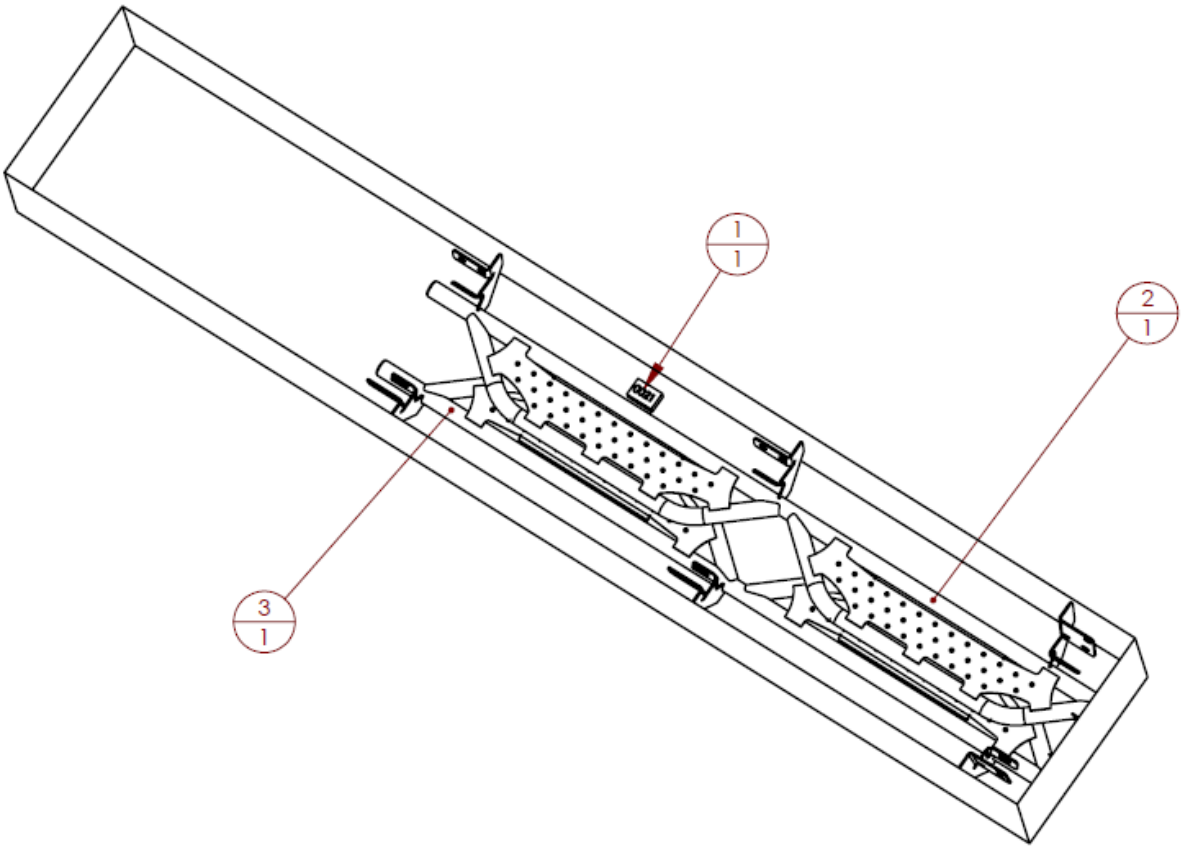
- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
  - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
  - WEAR APPROPRIATE EYE PROTECTION
  - EXERCISE CARE WHEN LIFTING COMPONENTS
  - USE APPROPRIATE TORQUE FOR BOLTS
  - BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS

Suggested Torque Values For Steel Grade 5 Standard Bolts		
BOLT DIAMETER (INCH)	THREADS PER INCH	TORQUE (POUND - FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466

Suggested Torque Values For Steel Grade 8.8 Metric Bolts		
BOLT DIAMETER (mm)	THREAD PITCH (mm)	TORQUE (POUND-FEET)
6	1.0	7
8	1.25	16
10	1.5	32
12	1.75	55
14	2.0	88
16	2.0	140
18	2.5	195
20	2.5	275
22	2.5	375
24	3.0	475

I. PARTS LIST

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	60K-56-0021	HARDWARE KIT #21
2	1	60P-56-1014	R RUNNING BOARD
3	1	60P-56-1015	L RUNNING BOARD



REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT.

If there are any questions, call 1-855 HHTOUGH or email HHORDERS@hammerheadarmor.com

II. TOOL LIST

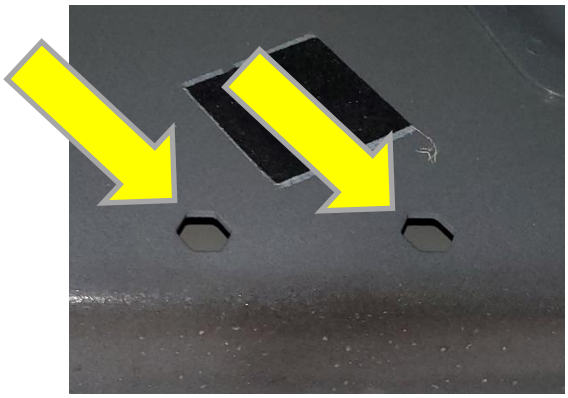
1. A Good Friend
2. Basic Tool Kit
3. T-40 Torx
4. 13mm wrench or socket
5. 9/16 wrench or socket
6. Rivet Nut installation Tool

III. VEHICLE PREPARATION

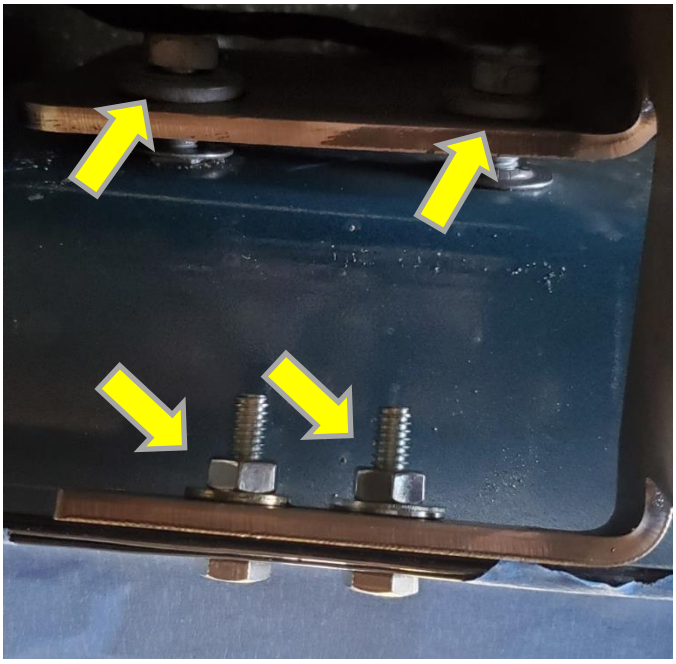
1. Park vehicle on level surface and engage parking brake.
2. Tape off bottom edge of vehicle to avoid contacting it with running boards.
3. Remove any existing running boards from your vehicle.

IV. RUNNING BOARD INSTALLATION

1. Install (7) rivet nuts from hardware kit #21 into the hexagonal holes in the truck body with a rivet nut installation tool: (3) for the front mount, (2) for the center mount, and (2) for the rear mount.



2. With the help of a friend, lift the running boards into place. Install (7) 3/8 bolts, (7) flat washers, and (7) lock washers from hardware kit #21. Do not tighten.
3. Align mounts on the inside of the pinch seam and install (5) torx head bolts, (5) flat washers, and (5) nylock nuts from hardware kit #21. Do not tighten



4. Alight running board with front door seam of truck. Tighten all bolts at this time to the recommended torque values listed above with a T-40 torx, 13mm socket or wrench, and 9/16 socket or wrench.
5. Repeat steps for opposite side.

Congratulations! Your Installation is now complete.
Thank You for your purchase!